

Technica C de DV 5 22.

replaces is, ue l'ecember 2008

## Technical Code DVS 2203-1 Supplement 4

Testing of welded joints between panels and pipes made of thermoplastics

Requirements on shear and peeling tests for sleeve welding with an incorporated electric heating element (HM) and heated tool sleeve welding (HD) on pipes and fitting.

Technical Comittee of the DVS

Working Group W + '5 ining Plasics"

Subgroup W 4 "Me suring and Testing"

This publication has been drawn up by a group of experienced specialists working in an honorary capacity and its considerion is recommended. The user should always check to what extent the contents are applicable to his particular case and whether the version on hand is still valid. No liability can be accepted by the DVS – Deutscher Verband für Schweißen und verwandte Verfahren e.V., and those participating in the drawing up of the document.

## **Content:**

1.	Scope of application	1
2.	Requirements	4
2.1.	Joints executed by means of sleeve welding with an incorporated electric heat of element (HM)	4
2.2.	Joints executed by means of heated tool sleeve welding (HD)	6
3.	Remarks	8
4	Literature	0