

Technical B V tin

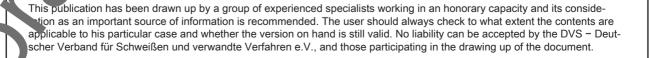
Translation of Gen. an edition July 2016

Technical Bulletin DVS 3223

Dynamic Deflection of Electron Beam's for Material Processing

Technical Comittee in DVS

Working Group V9 "Beam rock ses



July 2016 DVS 3223

Content:

1.	Area of application	
2.	Introduction	3
3.	Special features of dynamic beam deflection	4
3.1.	Low deflection velocity	
3.2.	Medium deflection velocity	66
3.3.		6
3.4.	Limiting the deflection velocity	6
3.5.	Amplitudes, frequencies	6
4.	Characterising the dynamics of electron beam axes	7
4.1.	x-y beam deflection systems (deflectors)	7
4.2.	x-y beam deflection systems (deflectors)z-change systems (lens)	8
5.	Areas of application for beam deflection systems of electron beam welding	ng machines
		9
5.1.	Welding with beam deflection	9
5.2.	Beam oscillation in the weld pool	10
5.3.	Multi-pool and multiprocess engineering	11
6.	Surface treatment (local surface modific: (on)	12
7.	Observation and diagnostics	13
7.1.	Electron-optical image observation	
7.2.	Online electron-optical observation	13
7.3	Further possible applications	14